

3DR Settings Guidance on Phrozen Sonic Mini 4K



3D ACCUPRINT™









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Phrozen Mini 4K



Phrozen cure V2

| Resin | Settings | 50 Micron | 100 Micron | Guidance |
|---|--------------------|----------------|----------------|---|
|  Model Pro | INI | Manual Setting | Manual Setting | Step 1 - Enter manual settings in Slicing Software i.e (chitubox 1.9.0) Step 2 - Post Cure in Phrozen Cure V2 UV Post Curing Lamp for 30 mins. |
| | Layer Exposure (s) | 5.5 | 5.5 | |
| | Base Exposure (s) | 40 | 40 | |
|  Model Standard | INI | Manual Setting | Manual Setting | Step 1 - Enter manual settings in Slicing Software i.e (chitubox 1.9.0) Step 2 - Post Cure in Phrozen Cure V2 UV Post Curing Lamp for 30 mins. |
| | Layer Exposure (s) | 5.5 | 5.5 | |
| | Base Exposure (s) | 40 | 40 | |
|  Model Hard | INI | Manual Setting | Manual Setting | Step 1 - Enter manual settings in Slicing Software i.e (chitubox 1.9.0) Step 2 - Post Cure in Phrozen Cure V2 UV Post Curing Lamp for 30 mins. |
| | Layer Exposure (s) | 4.5 | 6.75 | |
| | Base Exposure (s) | 35 | 40 | |
|  Dental Cast | INI | Manual Setting | Manual Setting | Step 1 - Enter manual settings in Slicing Software i.e (chitubox 1.9.0) Step 2 - Post Cure in Phrozen Cure V2 UV Post Curing Lamp for 30 mins. |
| | Layer Exposure (s) | 6 | 9 | |
| | Base Exposure (s) | 40 | 50 | |
|  Surgical Guide | INI | Manual Setting | Manual Setting | Step 1 - Enter manual settings in Slicing Software i.e (chitubox 1.9.0) Step 2 - Post Cure in Phrozen Cure V2 UV Post Curing Lamp for 30 mins. |
| | Layer Exposure (s) | 5.5 | 9 | |
| | Base Exposure (s) | 40 | 50 | |
|  Crown & Bridge | INI | Manual Setting | Manual Setting | Step 1 - Enter manual settings in Slicing Software i.e (chitubox 1.9.0) Step 2 - Post Cure in Phrozen Cure V2 UV Post Curing Lamp for 30 mins. |
| | Layer Exposure (s) | 6 | 9 | |
| | Base Exposure (s) | 40 | 50 | |