Printer settings		Issue Date	06 Dec 2019
Ackurett	Revision Date	18 Oct 2023	
QMS/PS/Ackuretta/SOL	Revision No:02	No. of Pages	3

✤ Model Basic TEC



Model Standard

Parameter Editor

O Printer		O Brand		🔘 Re	sin	Layer
FreeShape 120 -	Nov 2018	SPECTRA		⊚ c	&B	Finest
FreeShape 120 -	Feb 2019	Straumann		⊚ D	ental Cast	Fine
FreeShape 120 -	May 2019	Trusana		() м	lodel Standard Under Validation	Standard
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Ackurett	Revision Date	18 Oct 2023	
QMS/PS/Ackuretta/SOL	Revision No:02	No. of Pages	3

Dental Cast



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Parameter Edito	r
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Printer	Brand	(O) Resin	Laver	
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FreeShape 120 - Feb 2019	Straumann	O Dental Cast	Fine	
FreeShape 120 - May 2019	Trusana	Model Standard Under Va	lidation Standard	
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Adjustment

Base Adjustment

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	Printer settings		Issue Date	06 Dec 2019
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	QMS/PS/Ackuretta/SOL	Revision No:02	No. of Pages	3
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Parameter Editor				
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FreeShape 120 - Feb 2019	Straumann (Dental Cast	Standard	
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News (m				
Name Fine	• O	D Import Export		
Name Fine	O.07 mm Scaling Ratio	L Import Export		
Name Fine Layer Thickness Illumination		Import Export X 1.00965 Y 1.00842		

- D Tech resins are already validated in Ackuretta Software (Alpha AI version V5.06.A01)
- Please check that your software is updated to the latest version.

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• Then simply Select Printer (Ackuretta SOL), Brand (D Tech) & relevant resin from the Dropdown menu as shown above.

Note – In case your printer is old, it is possible that the light intensity may have reduced. If you experience failures, then layer curing time can be increased by 10 to 15% over the normal curing time. For example, if the 50 micron layer curing time is 1.2 secs, pls increase to 1.3 or 1.4 secs.

Base Adjustment