
	Printer settings Elegoo Saturn 2 8K		Issue Date	06 Dec 2019
			Revision Date	22 Nov 2023
QMS/PS/ELEGOO/8K	Revision No:01	No. of Pages	1	








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Settings ✕

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ELEGOO SATURN 8K

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Machine

Resin

Print

Gcode

Advanced

ELEGOO SATURN 8K

Layer Height:	<input type="text" value="0.050"/>	mm	Bottom Lift Distance:	<input type="text" value="3.000"/>	+	<input type="text" value="4.000"/>	mm
Bottom Layer Count:	<input type="text" value="5"/>		Lifting Distance:	<input type="text" value="3.000"/>	+	<input type="text" value="4.000"/>	mm
Exposure Time:	<input type="text" value="4.500"/>	s	Bottom Retract Distance:	<input type="text" value="5.500"/>	+	<input type="text" value="1.500"/>	mm
Bottom Exposure Time:	<input type="text" value="40.000"/>	s	Retract Distance:	<input type="text" value="5.500"/>	+	<input type="text" value="1.500"/>	mm
Transition Layer Count:	<input type="text" value="8"/>		Bottom Lift Speed:	<input type="text" value="65.000"/>	&	<input type="text" value="180.000"/>	mm/min
Transition Type:	<input type="text" value="Linear"/>	▼	Lifting Speed:	<input type="text" value="65.000"/>	&	<input type="text" value="180.000"/>	mm/min
Transition Time Decrement:	<input type="text" value="3.940"/>	s	Bottom Retract Speed:	<input type="text" value="180.000"/>	&	<input type="text" value="65.000"/>	mm/min
Waiting Mode During Printing:	<input type="text" value="Restin..."/>	▼	Retract Speed:	<input type="text" value="180.000"/>	&	<input type="text" value="65.000"/>	mm/min
Rest Time Before Lift:	<input type="text" value="0.000"/>	s					
Rest Time After Lift:	<input type="text" value="0.000"/>	s					
Rest Time After Retract:	<input type="text" value="0.500"/>	s					